

SPCIT

DART AEROSPACE LTD		Work Order:	23999 1 A
Description: OUTER TUBE		Part Number:	B67-43001-205
Dwg: B67-43001-205		Qty:	20 10
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05-09-02	20 10
2	MUN	Machine manually per Dwg B67-43001 Rev. B Machine: M606176T1.750 W.065 B F6188 <u>USE DT 8792</u>	BG	05-09-08	10
3	DC2	Inspect parts as they come off the machine	BG	05-09-11	10
4	DC8	Second Check	SD	05-09-12	10
5a	MU	Deburr	BG	05-09-11	10
6	ST	Identify & Stock	KE	05-09-21	10
7	A/C	Close w/o cost part 40.76 40.76	SGC	05-09-30	10
8	DC	Close w/o Inspect Level 21	DP	05/09/30	10
5b	QCS	Inspect level 5	J	05-09-29	10

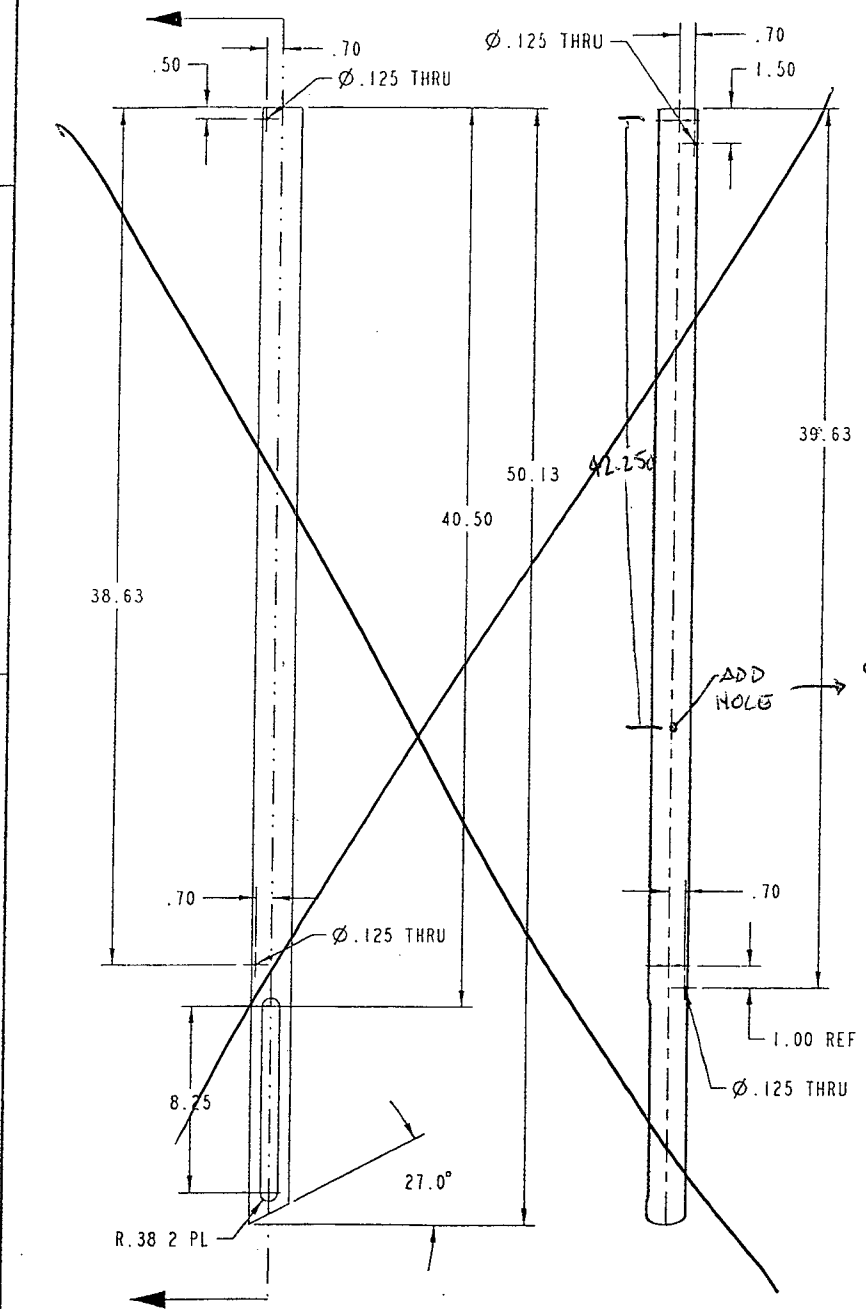
Rev	Date	Change	Revised By	Approved
				<i>[Signature]</i>

D

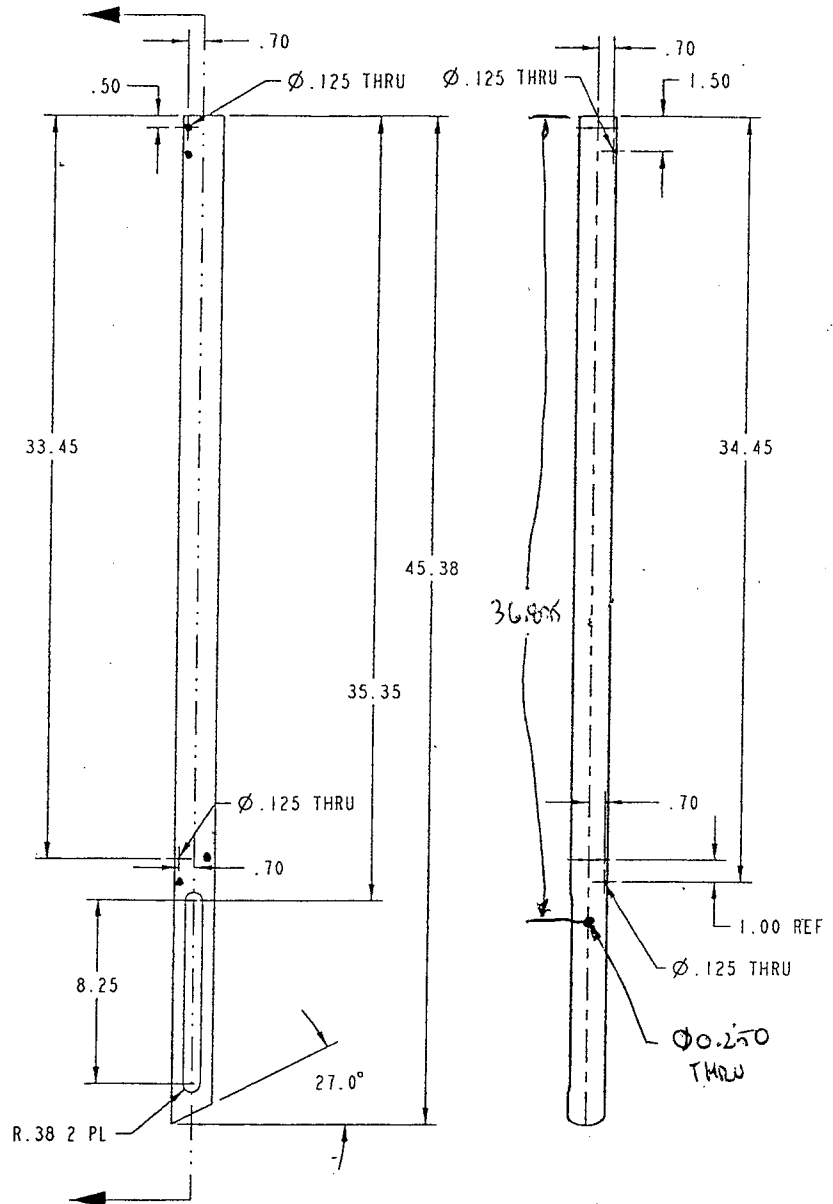
C

B

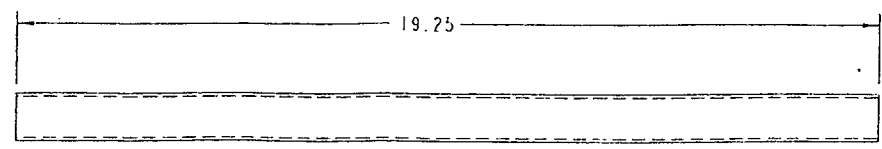
A



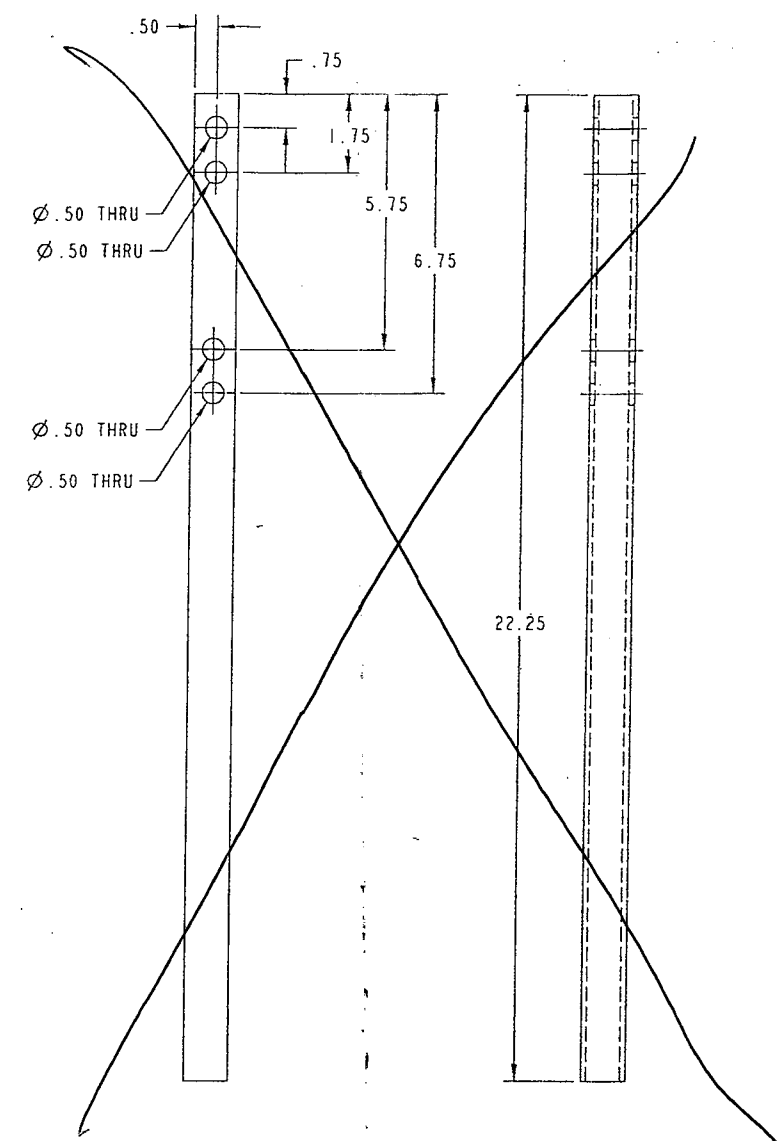
① -197 OUTER TUBE
MATL: 1.75 OD X .065 WALL, 6061-T6
WW-T-700/6
SCALE 0.250



① -205 OUTER TUBE
MATL: 1.75 OD X .065 WALL, 6061-T6
WW-T-700/6
SCALE 0.250



⑤ -201 SQUARE TUBE
MATL: 1.00 SQ X .065 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500



① -207 SQUARE TUBE
MATL: 1.00 SQ X .125 WALL, 6061-T6
QQ-A-200/8
SCALE 0.500

PREMIER AVIATION, INC.			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO.	DWG NO.
D	OSUV8	B67-43001	8
SCALE:	WT:	SHEET	REV
		15 OF 45	B

ORIGINAL

00000000

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 09, 2005
11:26 am

Work Order No	: 0023999	Department Code:	
Project Name	: pB67-43001-205 <i>7</i>	Burden Flags	: NNNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-205	Invoice Number	:
Description	: <i>Outer tube</i>	Invoice Amount	: 0.00
Manufactured : No		Order Entry No	:
Amount Req'd	: <i>17</i>	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 08-09-05	Actual Margin	: 0.000%
Est Finish Date	:		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00

